SHUBIN, C.N. [deceased]; DRUZHININ, V.V.; KOROLEVA, V.A.; PRASOVA, T.I.; SHERSTYUK, M.I.; KURENNYKH, L.K.

Effect of carbon on the magnetic properties of electrical steel. Stal' 21 no.5:445-448 My '61. (MIRA 14:5)

1. Verkh-Isetskiy metallurgicheskiy zavod. (Steel—Magnetic properties)

OZHIGANOV, V.S.; LEVANTO, M.A.; KOROLEVA, V.A.; Prinimali uchastiye:
KOZLOVSKIY, N.I.; ABOIMOV, P.S.; STARTSEVA, G.B.; KRIVONGSOVA, R.B.;
SHEESTYUK, E.I.; KOMOVALOVA, T.S.; ZHABOTINSKIY, I.M.; RADIN, F.A.

Improving the technology of producing electrical steel. Stal'
22 no.4:343-346 Ap '62. (MIRA 15:5)

1. Verkh-lsetskiy motallurgicheskiy zavol.
(Steel--Electric properties)

KOROLEVA, V.A.; SEREBRENIKOV, A.V.; KONOVALOVA, T.S.; SHERSTYUK, M.I.

Improving the quality of hot rolled transformer steel. Stal' 25 no.4:363-364 Ap '65. (MIRA 18:11)

1. Verkh-Isetskiy metallurgicheskiy zavod.

TERRITER,V.		ad spesie Projektor Lijer Spekie je 1,000 met - dyn S
"Tunable of Are Great of Araumoic Contractures," Jov. Med., No. 9, 1949. Livov, -cl949	DELOFFIK,V.	
	"Wandtin of Ire beent of Iramovic Comprestudes," Nov. Med., No. 9, 1949. Livov, -cl949	
	4	

ZGURSKIY, Anatoliy Yefimovich; SHERSTYUK, Rudol'f Onisiforovich; KOSTENKO, M.A., red.; KRYZHOVA, M.L., red.izd-va; TURKINA, Ye.D., tekhn.red.

[Inductive transducer for determining the number of steel rods]
Induktivnyi datchik dlia opredeleniia kolichestva stal'nykh
sterzhnei. Sverdlovsk, Gos.nauchno-tekhn.izd-vo po chernoi
i tsvetnoi metallurgii, Sverdlovskoe otd-nie, 1960. 18 p.

(MIRA 14:6)

(Transducers) (Metal detectors)

APPROVED FOR RELEASE: 07/13/2001 CIA-RDP86-00513R001549120014-4"

<u></u>		
ì.	. Smilworn, V., Eng.	
2	. एਡਡ (600)	
1.	. Ships - Maintenance and Repair	
7	. Application of automatic and semi-automatic welding to ship repair. Mor. Plot. 13, No. 1, 1953.	
9.	Monthly List of Russian Accessions, Library of Congress, 1953, Unclassified.	

ATTHOR: Sherstysk, V.N., Engineer TITLE: The Effect of Two-Arc Welding Parameters on the Fusing of Electrodes and Pase Metal / Vliyaniye rezhima dvukhdugovoy 157-135-58-11-6/21 svarki na plavleniye elektrodov i osnovnogo metalla) PERIODICAL: Svarochnoye proinvodatvo, 1958, Nr 11, np 15-16 (USSR) ARSTRACT: For the purpose of introducing two-arc welding process with a 2 mm electrode rod into shipbuilding, the author carried Out experiments consisting in the welding of beads by two ares in one welding bath with the use of a low-carron "Sv-CRA' electrode rod 2 mm in diameter and "AN-348A" flux. The welding technology is described, and the parameters are given (Table 1). Seam shape parameters (Table 2) permit the conclusion that the increased arithmetical mean value of currents on the first and second arcs entail an increased depth, width and area of melting, an increased height of protruding weld metal and a reduced seam shape coefficient. The use of 215 the second arc make it possible to weld metal 3 - 30 mm thick-Card 1/2 ness. Card 2/2 APPROVED FOR RELEASE: 07/13/2001 CIA-RDP86-00513R001549120014

Sherstyuk, V.N., Engineer

30V-135-58-11-17/21

AUTHOR:

TITLE:

A Welding Conference of Pacific Coast Plants (Konferentslya po svarke predprivatiy Tikhookeanskogo basseyna)

PERIODICAL:

Svarochnoye proizvodstvo, 1958, Nr 11, p 39 (USSR)

AFSTRACT:

convened A welding conference of the Facific coast plants at Vladivostok by the Scientific Technical Section of Water Transports. The following reports were delivered: Engineer V.N. Sherstyuk on "Further Development of Welding Practice in Far-East Flants"; Dotsent, Candidate of Technical Sciences M.S. Kulikov on the repair welding of crankshafts; Potsent, Candidate of Technical Sciences, N.V. Parabanov on a rational design of welded ship hulls; Engineer S.N. Agranomov on the use of the latest methods in semi-automatic and automatic welding processes; Alekseyev, Gubskiy, Yung, Mallopuro, Tsirkul nikov, Kagner and other plant workers made various valuable suggestions on the further development of the welding process in Far-East plants. The Conference decided to

Card 1/2

TO CONTRACT TO THE PROPERTY OF THE PROPERTY OF

A Telding Conference of Facific Coast Flants

307-135-58-11-17/21

establish a welding laboratory on the Pacific coast, and resolved to take various measures to improve welding practice in this region.

1. Welding--USSR

Card 2/2

SHERSTYUK, V.

For the introduction of highly efficient welding methods. Mor. flot
(MIRA 11:2)
18 no.2:23 F '58.

1.Zamestitel' nachal'nika Tikhookeanskoy inspektsii Morskogo Registra
SSSR.

(Electric welding)
(Ships--Maintenance and repair)

SCV/125-59-1-15/15 Sherstyuk, K.N. 25(1) AUTHOR: Technical Conference of Enterprises of the Pacific Ocean Basin on Welding Problems (Tekhnicheskaya konferentsiya TITLE: Tikhookeanskogo Basseyna po voprosam svarki) Avtomaticheskaya svarka, 1959, Nr 1. p 92 (USSR) PERIODICAL: The NTO (Nauchno-tekhnichkiy otdel -Schentific-Technical Section) of the Vladivostok Water Transportation Depart-ABSTRACT: ment convoked a technical conference on welding problems at enterprises of the Ministry of Sea Fleet and other departments. Engineer T.N. Sherstyuk lectured on "The Further Perfection of Welded Goods Production at Far-Eastern Enterprises", and M.S. Kulikov, Candidate of Technical Science, on "The Maintenance of Crankshafts by Means of Arch Welding". N. G. Barabanov, Candidate of Technical Sciences, reported on "The Rational Construction of Welded Ship Frameworks". Engineer S.N. Araponov talked on results of automatic and semi-automatic welding applied at the Vladivostokskiy sudostroitel'niy zavod (Vladivostok Card 1/2

SOV/125-59-1-15/15
Technical Conference of Enterprises of the Pacific Grean Basin on Welding Problems

Shipyard). Plant representatives actively participated in the conference. The conference members agreed to perfect the welding methods at their enterprises.

Card 2/2

USCONN-DC-60,505

207/125_50_0-10/16 18(2,5) AUTHOR: Cherstyuk, V.N., Engineer Features of Two-Arc Welding by Thin Electrode Tire TITLE: Avtomaticheskaya svarka, 1959, Tr 9, pp 74-80 (USTP) PERICDICAL: Arc-welding under flux by thin electrode wire having a diameter of 1.6-2 mm can be performed either by using APSTRACT: one common puddle or separate puddles (Fig 1). Welding by two arcs with a common puddle, it is possible to change considerably the parameters of welded joints, and to receive welds possessing the required mechanical properties and chemical composition. That is why this method permits the elimination of cracks and other defects in welds. Another advantage of it is the increased speed of the welding process. "wo-arc welding is applied in serial manufacture of tubes, repairing of railroad cars and ships, and of other constructions. When welding with a common puddle, the resulting action of two arcs depends on the r voltage, inclination angles, and the distance between them; all these Card 1/3

any/125=59-9-10/16

Features of Two-Arc Telding by Thin Flectrode Tire

parameters can be changed at will, thus emabling control of the fusion depth. The optimum distance selection between the arc depends on the condition of welding: it can be pre-calculated, "he speed of welding is 20 to 60 m/our. Table 2 gives conditions which may be applied for relding of fillet- and groove joints. Evaluation of welding conditions is seen from mable 3. Analysis of figures shows that with augmentation of the first and second are current intensity, the fusion depth increases. Mable 4 gives figures pertaining to the influence of welding conditions on distribution of heat energy when welding by two arcs in a common puddle. Plevation of welding speed entails an increase of heat consumption for base metal melting, while for electrode wire and flux melting, the heat consumption is reduced, as the welding speed increases. There are 4 tables, 2 diagrams and 14 Soviet references.

Gard 2/3

907/125-59-9-10/16

Features of Two-Arc Welding by Thin Electrode Wire

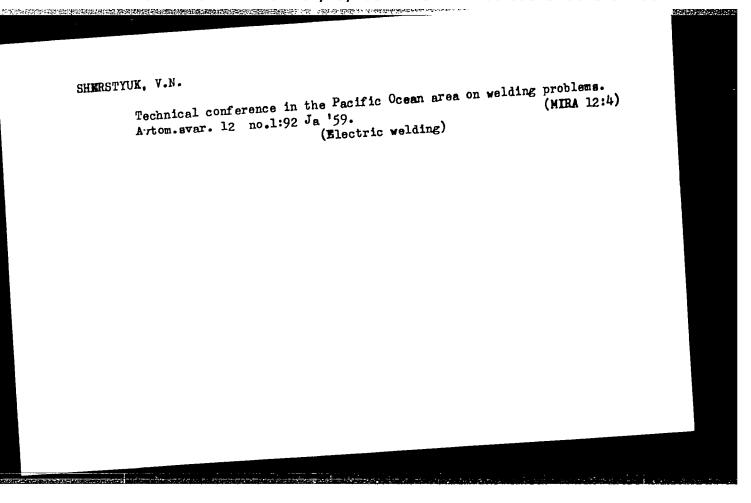
ASSOCIATION: Dal'nevostochnyy nauchro-issledovatel'skiy institut

po stroitel'stvu ASiA SSSP (Far-FastScientific-Re-

search Institute of Construction ASiA USGR)

SUBMITTED: August 25, 1958

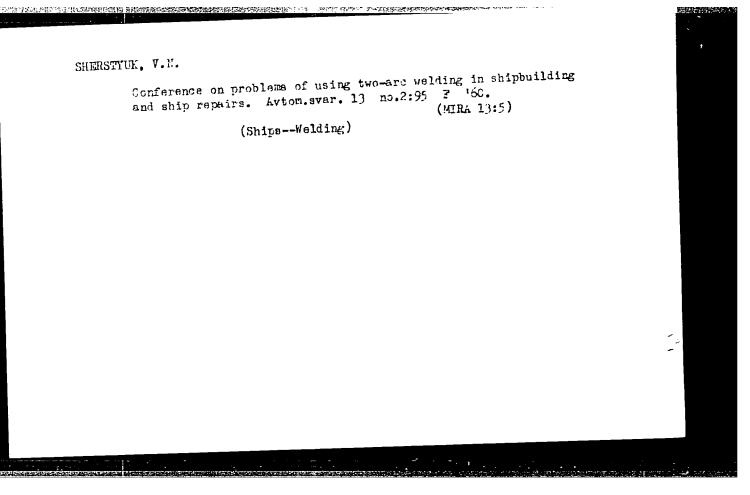
Card 3/3

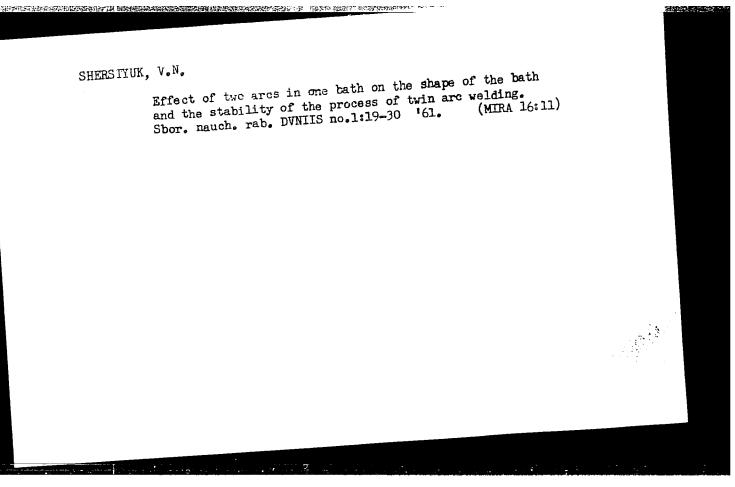


"APPROVED FOR RELEASE: 07/13/2001 CIA-RDP86-00513R001549120014-4 CONTRACTOR OF STREET SERVICE STREET STREET

SHERSTYUK, V. N.

Cand Tech Sci - (diss) "Study of the process and technological characteristics of double-arc welding under flux of small-diameter characteristics of double-arc welding under flux of Sciences USSR, electrode wires." Kiev, 1960. 13 pp; (Academy of Sciences USSR, order of Labor Red Banner Inst of Electro-Welding imeni Ye. O. Order of Labor Red Banner Inst of Electro-Welding imeni Ye. O. Paton); 200 copies; price not given; list of author's works on p 13 (11 entries); (KL, 5-61 sup, 195)





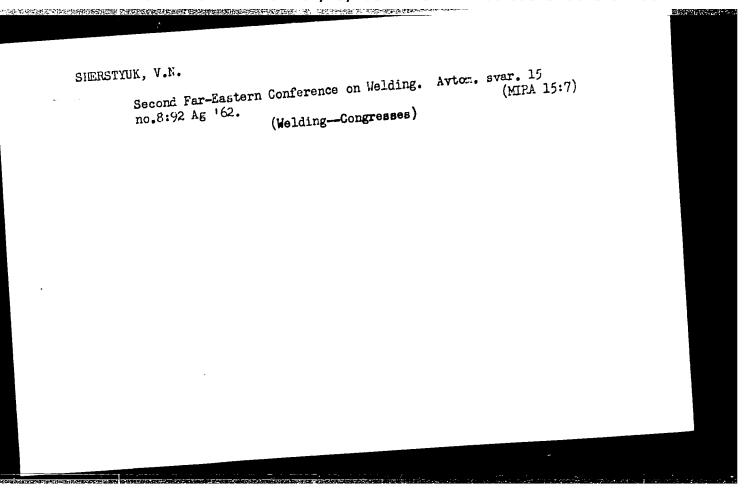
PALLADIN, A.V., akademik; FEDORCHENKO, I.M., akademik; GULYY, M.F., akademik; BAKULIN, D.I.; MEL'NIKOV, N.P., kand.tekhn.nauk; OKERBLOM, N.O., prof., doktor tekhn.nauk; LYUBAVSKIY, K.V., prof., doktor tekhn.nauk; LYUBAVSKIY, M.D., doktor tekhn.nauk, laureat Stalinskikh premiy; PORTNOY, N.D., kand.tekhn.nauk; TSYBAN¹, N.G.; KULIKOV, M.S., dotsent; AGRONOMOV, kand.tekhn.nauk; TSYBAN¹, N.G.; KULIKOV, M.S., inzh.; SHERSTYUK, V.N., inzh.

Congratulations on the publication of the issue no.100 of the "Avtomaticheskaia Svarka" journal. Avtom.svar. 14 no.7:

(HIRA 14:7)

3-8 Jl '61.

1. Prezident AN USSR (for Palladin). 2. AN USSR, glavnyy uchenyy sekretar' AN USSR (for Fedorchenko). 3. AN USSR, predsedatel' redaktsionno-izdatel'skogo soveta AN USSR (for Gulyy). 4. Uchenyy sekretar' AN USSR (for Bakulin). 5. Direktor instituta "Proyektstal'konstruktsiya (for Mel'nikov). 6. Predsedatel sektsii svarochnogo proizvodstva (for Mel'nikov). 6. Predsedatel sektsii svarochnogo proizvodstva (for Tekhniko-ekonomicheskogo soveta Leningradskogo sovnarkhoza (for Okerblom). 7. Glavnyy svarshchik Uralvagonzavoda (for Portnoy). 8. Glavnyy inzh. zavoda im. Nosenko (for TSyban!). 9. Dal'nevostochnyy politekhnicheskiy institut im. V.V.Kuybysheva (for Kulikov). politekhnicheskiy institut im. V.V.Kuybysheva (for Sherstyuk). 10. Dal'zavod (for Agronomov, Polyakov). 11. Dal'nevostochnyy nauchno-issledovatel'skiy institut po stroitel'stvu (for Sherstyuk).



SHERSTYUK, V.N., kand.tekhn.nauk Shape of welding baths and the stability of the twin-arc welding process. Svar.proizv. no.11:16-18 N '62. (MIRA 15:12) 1. Dal'rybytuz. (Electric welding)

SHNAYDERMAN, S.Ya.; SHERSTYUK, V.P.

Chromotropic complexes of molybdenum. Zhur.neorg.khim. 8 no.2:
(MIRA 16:5)

(MOlybdenum compounds) (Naphthalenedisulfonic acid)

CHUMAKOV, Yu.T., SHERSTYUK, V.P., PZYGUN, Ye.P.

Synthesis of mono- and dialkylpyridines substituted in the positions 3,4, and 5. Ukr. khim. zhur. 31 no.6:597-600 '65. (MIRA 18:7)

1. Kiyevskiy politekhnicheskiy institut.

POLISHCHUK, V.V.; SHERSTYUK, V.V.

Materials on the food of perch (Perca fluviatilis) in the middle reaches of the Dnieper River. Dop. AN URSR no.114-117 162. (MIRA 15:2)

1. Institut gidrobiologii AN USSR. Predstavleno akademikom AN USSR A.P.Markevichem [Markevych, O.P.]

(Dnieper River—Perch)

(Fishes—Food)

SHERSTYDE, Y.V.

Foeding habits of young pike in the upper part of Kremenchug
Reservoir. Gidrobiol. zhur. 1 no. 6:50-53 165

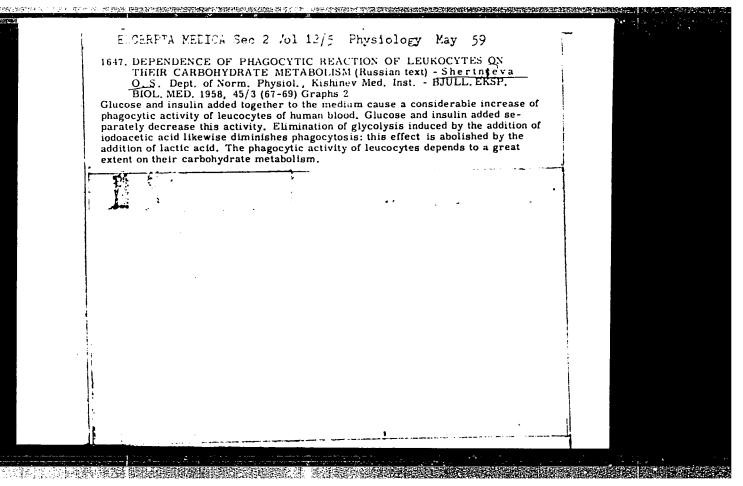
(MIPA 19:1)

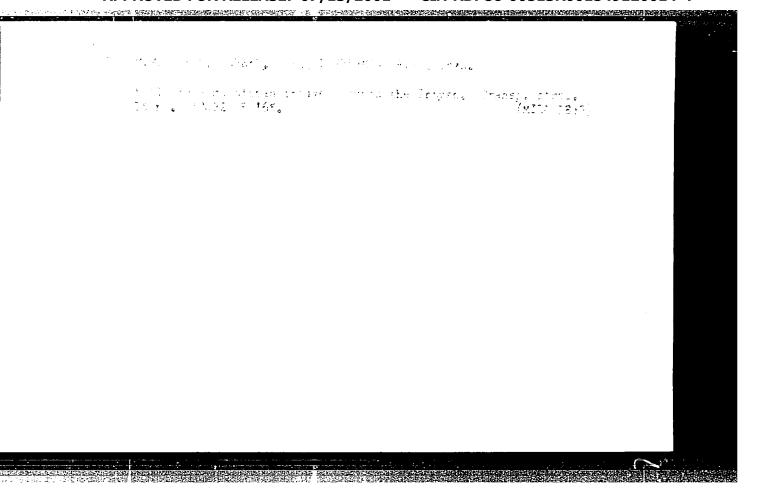
1. Institut gidrobiologii AH UkrSSR, Kiyev.

CHETURE, A.I., kand. tekhn. nauk; BUTHOVSKIY, A.M.; STEPAPOKIY, 1.5.;
KIRVALIDZE, N.S.; PANYUSHKEN, A.V.; TARASENKO, V.A.; SHERSTYUK, Ya.P.

Extrusion of bimetallic pipe made of steel and copper. Met. 1
gornorud. prom. no.6:36-38 N-P +64. (NIRA 18:3)

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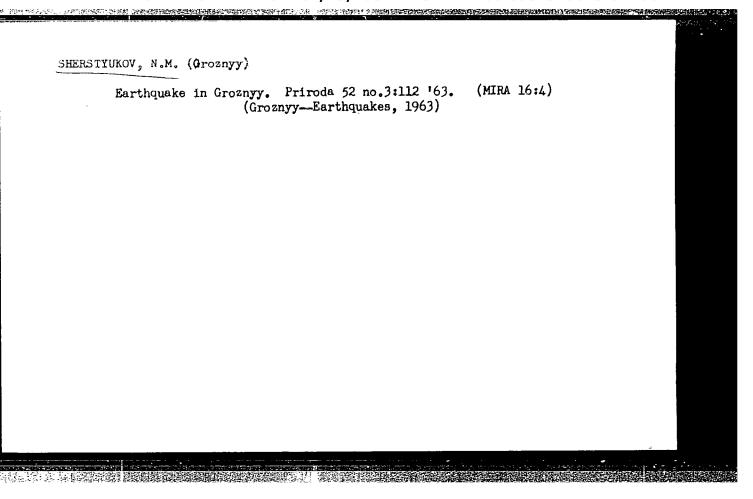
学生,但是是一种企业,我们是一种的人,我们就是一个人,我们是一个人,我们是一个人,我们是一个人,我们是一个人,我们也不会,我们就是一个人,我们就是一个人,我们就

SHERTSINGER, G.Ye.

Partial pericardiectomy and cardiolysis for treating pericarditis which developed following purulent peritonitis. Khirurgiia Supplement: 8-9 '57. (MIRA 11:4)

1. Iz dorozhnoy bol'nitsy Amurskoy oblasti.
(PERICARDIUM--SURGERY) (HEART--SURGERY)
(PERITONITIS)

Increasing the gap efficiency of axial fans. Ugol! Ukr. 6 no.1:17-18 Ja 162. (MIRA 15:2)



SHERTS, M.M., inzh.

Insulating the thoroughfare part of a large bridge by the application of glass gauze. Transp. stroi. 15 no.6:15-16
Je '65. (MIRA 18:12)

的复数形式 的复数 "我们就是我们的一个,你们没有好的,你就是我们的一个,我们就是我们的一个,我们就是我们的一个,我们就是我们的,我们就会会会,我们就会会会,我

Machinery for controlling plant pests. Trakt. i sel°khozmash.
31 no.7:32-33 Jl '61.

1. Gosudarstvennoye spetsial'noye knostruktorskoye byuro
po mashinam dlya khimicheskoy zashchity rasteniy.

(Spraying and dusting equipment)

APPROVED FOR RELEASE: 07/13/2001 CIA-RDP86-00513R001549120014-4"

SHERUDA, S.D.; STEGAYLO, I.V.

Modernized OSSh-15A sprayer. Zashch. rast. ot vred. i bol. 7 no. 11:21-22 N '62. (MIRA 16:7)

1. Glavnyy inzh. Gosudarstvennoge spetsial'nogo konstruktorskogo byuro L'vovskogo soveta narodnogo khozyaystva (for Sheruda). 2. Vedushchiy konstruktor Gosudarstvennogo spetsial'nogo konstruktroskogo byuro L'vovskogo soveta narodnogo khozyaystva (for Stegaylo).

SHERUDA, S.D.; GEKHTMAN, F.A.

GAN-8 "Urozhai" mounted ammoniac and weed killer solution spraying machine. Trakt. i sal'khozmash. 32 no.1:34 Ja '62. (MIRA 15:2)

1. Gosudarstvennoye spetsial'noye konstruktorskoye byuro po mashinam dlya khimicheskoy zashchity rasteniy.

(Fertilizer spreaders) (Herbizides)

SHERUDA, S.D., inzh.

Trends in the work of the State Special Design Office on machines for chemical protection of plants, Trakt. i sel*khoz-mash. 33 no.10:36-37 0 *63. (MIRA 17:1)

Shridhe, S.D. in th.

The Edh-1,7 modernized liquid manure distributor. Trakt. 1 sel'khozmash. 33 no.11:38-39 H '63. (MEN 17:9)

1. Gosudarstvennoye spatsial'noye konstruktorskoye byuro po masninam diya khimicheskoy zashchity rasteniy.

SHERUDA, S.D.; FILITSIN, V.V., inzh.

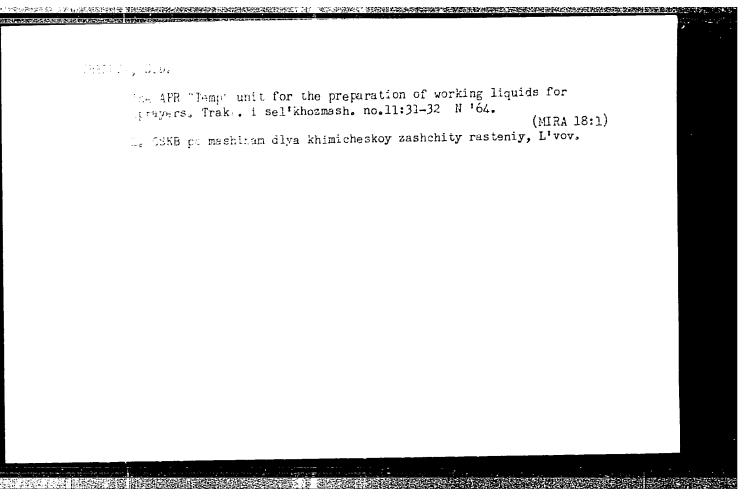
Machines manufactured in 1964. Zashch. rast. ot vred. i bcl. 9 no.3:33-36 '64. (MIRA 17:4)

1. Glavnyy inzh. Gosudarstvennogo spetsial'nogo konstruktorskogo byuro I.'vovskogo soveta narodnogo khozyaystva (for Sheruda).

SHERUDA, S.J.

A new sprayer. Zasheh. rast. ot vrei. i bol. 9 no.9:24 (64.)
(MIRA 17:11)

1. Glavnyy inzh. Gosudarstvennogo spetsial'nogo konstruktorskogo
byure po mashinam ilya khimicheskoy zashchity rasteniy L'vovskogo
soveta narodnogo khozyaystva.



SHERUDA, S.D., inch.

New sprayers. Mashinostroenie no.2:97-99 Mr-Ap '65.

(MIRA 18:6)

SHERUDA, S.

For highly efficient use of machinery. Zashch. rast. ot vred. i bol. 10 ro.3:25-29 '65. (MIRA 19:1)

1. Glavnyy inzh. Gosudarstvennogo spetsial'nogo konstruktorskogo byuro po mashinam dlya khimicheskoy zashchity rasteniy L'vovskogo soveta narodnogo khozyaystva.

SHERUDILO, A.I.; BRODUKIY, V.Ya.

Microphotometric determination of the quantity of absorbing matter in nonhomogeneous objects. Opt. i spektr. 11 no.2:266-267 Ag ¹⁶¹. (MIRA 14:8) (Microspectrophotometry)

BELYAYEV, D.K.; KIKNADZI, I.I.; SHERUDILO, A.I.

Cytophotometric determination of the amount of desoxyribonucleic acid in the sexual cells of various genotypes. Dokl. AN SSSR 143 no.4:958-960 Ap '62. (MIRA 15:3)

1. Institut tsitologii i genetiki Sibirskogo otdeleniya AN SSSR. Predstavleno akademikom V.A.Engel'gardtom.
(DESOXYRIBONUCLEIC ACID) (SPERMATOZOA)

SHERUDILO, A.I.

Cytophotometry in the visible region of the spectrum. Izv. SO AN SSSR. no.12; Ser. biol. med. nauk no.3:145-146 (64. (MIRA 18:6))

1. Institut tsitologii i genetiki Sibirskogo otdeleniya AN SSSR, Novosibirsk.

CHE PERMITERATE PERMITERATURE CONTROL CONTROL

24(7) SUV/49-23-9-28/57 AUTHORS: Ivantsov, L. M., Sherudilo, A. I.

TITLE: A Photoelectric Attachment for Spectrographs of Medium

Sime Models

PLRIOLICAL: Izvestiya Akademii nauk SSSR. Seriya fizicheskaya, 1959,

Vol 23, Nr 9, pp 1114 - 1115 (USSR)

ABSTRACT: This photoelectric attachment was developed for spectrographs

of the type ISP-22, and figure 1 shows an optical scheme of this arrangement. In the focal plane of the spectrograph a quartz plate is arranged, on which, in an impermeable aluminum layer transmissive slits are provided. The light inciding through the slits is deflected to photoelectric cells of the type STsV-6 by means of mirrors. An automatic thermostat prevents a thermal shifting of the lines, and, by means of a suitable construction, a shifting of the lines in the case of a variation of a slit width is prevented. In this way it is possible, when passing over to a new program, to avoid the time-consuming adjustment necessary for finding the desired lines. Furthers the authors developed a special apparatus for

lines. Further, the authors developed a special apparatus for the cutting of the passage slits according to a given spectro-

A Photoclectric Attachment for Spectrographs of Medium Size Models

S07/48-23-9-28/57

gram, in which case cutting of the slits is carried out at the moment when the desired line is recorded photoelectrically at the slit of the microphotometer. The minimum distance between slits is 0.01 mm, and the shifting between the centers of the clit and the line amounts to 1-2 μ. In conclusion, the mode of operation of the device is discussed. After establishment of thermal equilibrium the relative line intensities are unchanged with respect to time, and the signals in the various channels are in the range of 0.5 · 2.5 v. The errors in the reproducibility of the intensity of ratios of several iron lines amounted to about 0.5 · 0.7%. There are 2 figures and 2 references, 1 of which is Soviet.

Carc 2/2

APPROVED FOR RELEASE: 07/13/2001 CIA-RDP86-00513R001549120014-4"

Committee, 1.00., dimension of the during puff fermation in Chiromona desalis. Genetics no. Filed-105 Ag 165.

(Mina 18:10)

1. institute of Cytology and Genetics, Academy of Sciences of the E.F.S.E., Siberran Department, Neverthirsk.

- 1. SHERVARLI, P. D.
- 2. USSR (600)
- 4. Tajikistan--Oak
- 7. Growing oak in Tajikistan nurseries, Les. khoz., 5, No. 12, 1952.

9. Monthly List of Russian Accessions, Library of Congress, April, 1953, Uncl.

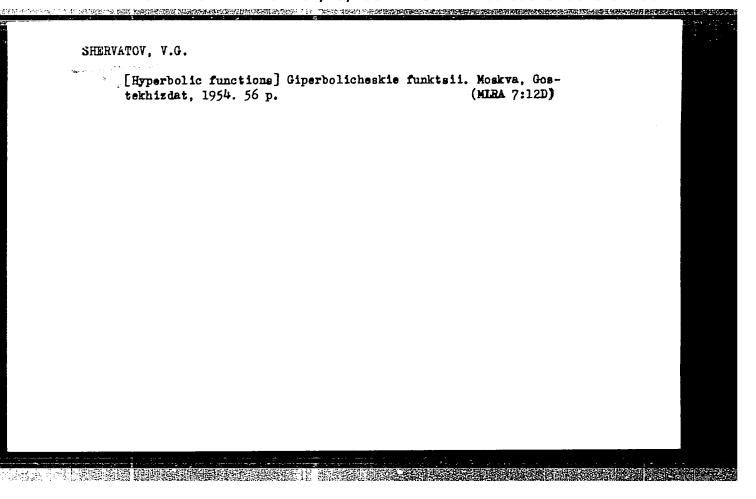
and the control of the constant of the control of t ABS. JOUR: Ref Chur -Biologiya, No. 5, 1939, No. 20165 : Shervarls, F.D. مستسب والإراز 1.71. C. Atlanta Strategica on. J. Monai, Sh. Tadahakistana, 1958, Ja. 4, 18-19 the 1 till the report is given up the creation of shelter belts of 24 rows of oak, poplar, plantsin, ann, smoothleaf olm, walnut, persimous, apple, homeylouser and abrube in the Kufirrigan Valley (Youghiklassam) where volumble cotton varletice are reissi. A system of petting there species into cultivation is presented. 3./1 . De

SHERVATOV, V.G.; LAPKO, A.F., redaktor; GAVRILOV, S.S.; tekhnicheskiy redaktor.

[Hyperbolic functions] Giperbolicheskie funktsii. Moskva Gos. izd-vo tekhniko-teoret. lit-ry, 1954 54 p. (Populiarnye lektsii po matematike, no. 16) (MLRA 8:7)

(Functions, Exponential)

APPROVED FOR RELEASE: 07/13/2001 CIA-RDP86-00513R001549120014-4"



- SHERVATOV, Vladimir Grigor yevich

[Hyperbolic functions] Giperbolicheskie funktsii. Izd. 2. Moskva, Gos. izd-vo fiziko-metem. lit-ry, 1958. 54 p. (Populiarnye lektsii po metemetike, 16) (MIRA 14:5) (Functions, Exponential)

Joining cross and longitudinal girders in all-welded bridges with lower roadway. Avtom.

DEEMINITERITY, V. V., TEFFIAKOV, V. I.

svar. 4 no. 4 (19), 1951.

Monthly List of Russian Accessions, Library of Congress, June 1952. Unclassified.

CONTROL CO

AVER'YANOV, I.P.; KASATKIN, A.M.; LIVEHTSOV, A.V.; MARKOV, M.N.; MERSON, Ya.I.; SHAMILEV, M.R.; SHERVINSKIY, V.Ye.;

Measurement of the emerging heat radiation of the earth from a high-altitude geophysical automatic station during the total solar eclipse of February 15, 1961. Isk.sput.Zem. no.14:49-56 '62. (MIRA 15:11)

(Heat--Radiation and absorption)
(Atmosphere, Upper--Rocket observations)

L 7654-66 EWT(m)/ETC(m) DIAAP WW

ACC NR: AP5025058

SOURCE CODE: UR/0286/65/000/016/0099/0099

AUTHORS: Shervinskiy, V. Ye.; Merkulov, V. S.

4

ORG: none

TITLE: Radioisotopic device for measuring pressure and rarefaction. Class 42,

SOURCE: Byulleten' izobreteniy i tovarnykh znakov, no. 16, 1965, 99

TOPIC TAGS: radioisotope, pressure gage, ionization detector, ionizing radiation, gas ionization, nuclear physics apparatus, physics laboratory instrument

ABSTRACT: This Author Certificate presents a radioisotopic device for measuring pressure and rarefaction. The device contains a sensitive unit in the form of a sealed flexible reservoir of variable volume, enclosed in a protective jacket and open to the medium the pressure of which is to be measured (see Fig. 1). To increase the measurement accuracy of the parameter under investigation, the variable volume reservoir is filled with a radioactive gas and is connected to a constant volume reservoir. The latter is provided with a detector of ionizing radiations. The detector is acted upon by the nuclear radiation from the atoms of the

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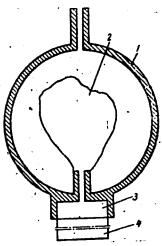
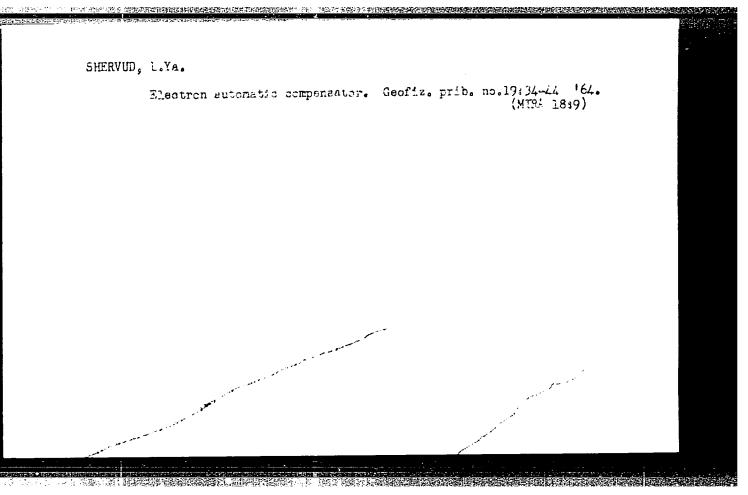


Fig. 1. 1- protective jacket; 2- variable volume reservoir; 3- constant volume reservoir; 4- detector of diminishing radiations radioactive gas contained in the constant volume reservoir. Orig. art. has: 1 figure.

SUB CODE: 20,18/SUBM DATE: 03May63
Card 22



PUGACH, Te. (Leningrad); SHERYAKOV, V. (Leningrad)

Plastics and synthetic materials in major repairs. Zhil.-kom.

khoz. 13 no.4:85-9 Ap '63.

(Plastics) (Building materials)

(Plastics) (Building materials)

DOLINSKIY, A.A., inzh.; SEMEHOV, P.P., inzh.; SHENYAKOV, V.F., inzh.

New techniques for manufacturing prestressed reinforced concrete sheet piles. Transp.stroi. 9 no.2:19-21 F '59.

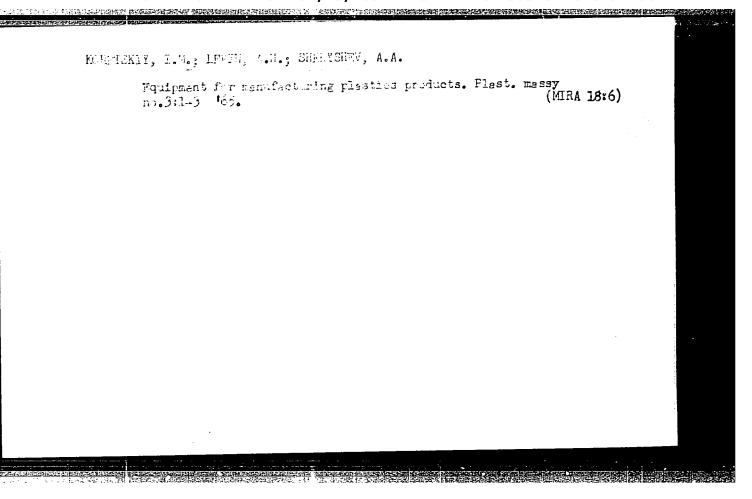
(MIRA 12:5)

(Concrete piling) (Prestressed concrete construction)

LEVIN, A.N.; SHERYSHEV, A.A.

Ways for raising the technical level of the production of plastics and plastic goods. Plast.massy no.10:1-2
162. (MIRA 15:11)

(Plastics industry)



IC NRI AM6032372	Monograph	ur/
celousov, A. I. (Docent, Candidate of Technical Sciences); interest of Technical Sciences); interest of Technical Scient, Candidate of Technical Scient, Candidate of Technical Sciences) Thermal phenomena and machinab yavleniya i obrabatyvayemost cow, Izd-vo "Mashinostroyeniye head of title: Ministerstvo vy head of FSFSR) Errata slip inse	late of Technical Sc 1 Sciences); Rakhma Silin, S. S. (Docent . V. (Docent); Khvor ciences); Sheryshev, ility of aircraft ma rezaniyem aviatsion ," 1966. 178 p. il ashego i srednego sp erted. 2400 copies	, Candidate of Technostukhin, L. A. (Do-V. I. (Candidate of Aterials (Teplovyyenykh materialov) Mostlus., biblio. (Atpetsial nogo obrazo-printed.
Series note: Moscow. Aviatsi	lonnyy tekhnologiche	skiy institut. Irudy,
TOPIC TAGS: heat-resistant s	teel, heat	-resistant alloy, reading, thread grind-
heat generation, heating, aircraft material, mater	ial machinability, w	16101 11100111111
	400:621.9	10.71:669.14.018.45

CONTRACTOR SECURIOR S

PURPOSE AND COVERAGE: This book is intended for engineering personnel of machine-building plants, scientific research institutes and plant laboratories. It may also be useful for students of schools of high technical education specializing in technology. The book reviews the most important problems of heat generation in the process of machining various aircraft materials and its effect on material machinability. New methods of machining procedure are discussed on the basis of analysis of physical and mechanical properties of materials. Theoretical analysis of heat-affected zones in machining is presented along with examples of its calculation. Also discussed are specific thermal phenomena and the process of machining light-weight and copper alloys at a speed up to 10,000 m/minute. Separate chapters are devoted to an analysis of thermal phenomena and machinability relative to gear threading at thread grinding. Chapters I and IV are written by Docent P. I. Bobrik, Cand. of Tech. Sciences; Ch. II. by Docent A. I. Balousov, Cand. of Tech. Sciences; Ch. III by Docent L. A. Khvorostukhin, Cand. of Tech. Sciences; Ch. V. by Docent S. S. Silin, Cand. of Tech. Sciences; Ch. VI. by Docent N. V. Uspensky; Ch. VII by V. I. Sheryshev, Cand. of Tech. Sciences; and Ch. VIII by A. Z. Rakhman-Zade, Cand. of Tech. Sciences. TABLE OF CONTENTS:

Card 2/3

APPROVED FOR RELEASE: 07/13/2001 CIA-RDP86-00513R001549120014-4"

" ACC NR: AH6032372 Ch. I. Analysis of the Heat-Affected Zone in Hachining Heat-Resistant Forword -- 6 Steels and Alloys -- 9 Ch. II. Thermodynamic Calculation of Machined Zones -- 49 Ch. III. Plastic Deformation and Heat Generation in the Shear Zone --Ch. IV. Summary of Experimental Methods of Investigating Heat-Affected Zones in Machining -- 95 Ch. V. Establishing Criterion in Metal Machining on the Basis of Studies of Heat Phenomenon -- 102 Ch. VI. Effect of the Quality of Disk Strengthening on the Temperature in Grinding Threads of Aircraft Material -- 138 Ch. VII. Temperature Dependence in Gear Milling of Heat-Resistant Alloys and Titanium Alloys -- 148 Ch. VIII. Heat Phenomena in Ultra-speed Machining of Wrought Aluminum Alloys -- 159 SUB CODE: 13/ SUBM DATE: O5Mar66/ ORIG REF: 065/ OTH REF: 007/ Card 3/3

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Version of

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S/121/63/000/002/008/010 D040/D112

AUTHOR:

Sheryshev, V.I.

TITLE:

Force and temperature dependences in milling gears made from

refractory and titanium alloys

Stanki i instrument, no. 2, 1963, 33-35 TERIODICAL:

TEXT: Involute spur gear hobbing experiments on SM 827 (E1827) and BT 14 (VII4) alloys were conducted to study the dependence of the cutting force and temperature on the cutting speed and depth, feed, chip volume, and tool wear. Hobbing was conducted on a 5532 (5B32) gear hobbing machine of the "Komsomolets" Plant, with hobs of P18 (R18) steel and sulfofrezol for cooling. The cutting temperature was measured by the natural thermocouple method, with slip rings placed on the hob and on the gear; the mean temperature was recorded by a millivoltmeter, and instantaneous temperatures by a loop oscillograph. At the same time, the cutting force was measured by a dynamometer with strain gages and recorded by a milliammeter and a loop oscillograph. The experiments are described, and the data given in graphs and a table. The data show that the cutting force and temperature are 2-5 times higher for the alloys than for 40 × (40Kh) steel, feed has a

Card 1/2

EPF(c)/EWP(k)/EWP(z)/EWT(d)/EWT(1)/EWT(m)/EWP(h)/EWF(t)/T/EWA(d)/ 1 39941-65 MJW/JD/WB IJP(c) S/2536/64/000/060/0050/0059 EMP(1)/EWP(w)/EWP(v)/EWP(t) Pr-4 ACCESSION NR: AT5001354 AUTHOR: Sheryshev, V.I. (Aspirant) of cylindrical straight-toothed wheels from alloys FI8 SOURCE: Moscow. Aviatsionnyy tekhnologicheskiy institut. Trudy, no. 60, 1964. Povysheniye resursa raboty aviatsionnykh detaley tekhnologicheskimi sredstvami (Increasing the efficiency potential of aircraft parts by technological procedures), 50-59 titanium cutter wear, heat resistance alloy, TOPIC TAGS: gear milling, hobbing cutter, alloy, gear tooth wear alloy E1827, alloy ABSTRACT: The author calls attention to the ever greater industrial use, particularly in the newer technological areas, of materials having special, improved characteristics and properties) such as resistance to heat and corrosion, but which at the same time are distinguished by poor machinability. The present article considers a specific technological index, or criterion, of machinability - the tooth wear in hobbing cutters and the effect of this wear on the accuracy with which gear wheels can be manufactured from heatresistant and titanium alloys. Serving as the object of the investigation were straighttoothed cylindrical gear-wheels of external evolvent engagement, manufactured of heatresistant alloy EI827 and titanium alloy VT14; the number of teeth per wheel was 38, the 1/3

L 39941-65

ACCESSION NR: AT5001354

modulus 1 mm, and the length of the tooth to be cut - 10 mm. The study was made on a model 5B32 gear-cutting machine of the "Komsomolets" plant. Single-cut hob cutters (Class A, GOST 9324-60), manufactured of R18 fast-cutting steel with a hardness of HRC = 62-65, were employed as the cutting tools Further details with respect to the test procedure are given in the article. In order that the experiment approximate actual production conditions as closely as possible, it was conducted directly on the milling machine, using a device in which the optical system, somewhat modified, was adapted from a PMT-2 instrument (used in the measurement of micro-hardness).

This device made it possible to measure wear over the forward and rear surfaces of the tooth. Considerable attention is paid in the article to an attempt at establishing the permissible degree of hob cutter tooth wear as a function of the accuracy of the gears manufactured. Curves are presented which illustrate the change in maximum cutter tooth wear with time depending on various given parameters, and also the distribution of wear for all the teeth of the cutter. Using a grapho-analytic method for the processing of experimental data, the author was able to establish various mathematical expressions reflecting the reactions of both alloys to various factors resulting in wear. On the basis of the results obtained in this study, various machining recommendations are advanced which take into consideration the specific behavior of the alloys in terms HOLE SHEET

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L 399h1-65 ACCESSION NR: AT5001354 of wear tolerances. "The work was carried out under the scientific supervision of Prof. A.M. Daniyelyan (Dr. Tech. Sci.; Honored scientific worker and technician of Prof. A.M. Daniyelyan (Dr. Tech. Sci.; Honored Scientific worker and technician of Prof. A.M. Daniyelyan (Dr. Tech. Sci.; Honored Scientific worker and technician of Prof. A.M. Daniyelyan (Dr. Tech. Sci.), in the the RSFSR), with the cooperation of Docent S.I. Gurevich (Bach. Tech. Sci.), in the "Treatment of metals by cutting" laboratory of MATI." Orig. art. has: 4 formulas "Treatment of metals by cutting" laboratory of MATI." Orig. art. has: 4 formulas "Treatment of metals by cutting" laboratory of MATI." Orig. art. has: 4 formulas "Treatment of metals by cutting" laboratory of MATI." Orig. art. has: 4 formulas "Treatment of metals by cutting" laboratory of MATI." Orig. art. has: 4 formulas "Treatment of metals by cutting" laboratory of MATI." Orig. art. has: 4 formulas "Treatment of metals by cutting" laboratory of MATI." Orig. art. has: 4 formulas "Treatment of metals by cutting" laboratory of MATI." Orig. art. has: 4 formulas "Treatment of metals by cutting" laboratory of MATI." Orig. art. has: 4 formulas "Treatment of metals by cutting" laboratory of MATI." Orig. art. has: 4 formulas "Treatment of metals by cutting" laboratory of MATI." Orig. art. has: 4 formulas "Treatment of metals by cutting" laboratory of MATI." Orig. art. has: 4 formulas "Treatment of metals by cutting" laboratory of MATI." Orig. art. has: 4 formulas "Treatment of metals by cutting" laboratory of MATI." Orig. art. has: 4 formulas "Treatment of metals by cutting" laboratory of MATI." Orig. art. has: 4 formulas "Treatment of metals by cutting" laboratory of MATI." Orig. art. has: 4 formulas "Treatment of metals by cutting" laboratory of MATI." Orig. art. has: 4 formulas "Treatment of metals by cutting" laboratory of MATI." Orig. art. has: 4 formulas "Treatment of metals by cutting" laboratory orig. Art. has: 4 formulas "Treatment of meta	APPROVED	FOR RELEASE.	07/13/2001	CIA-KDP80-	-00212K0012-	13TZOOT4	7
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SHERYSHEV, V.1.; YAKIMOV, A.V.; KAZIMIRCHIK, Yu.A.

Force dependences in grinding gears with dish wheels. State.

(MIRA 18:11)

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TIMOKHINA, M.A., dotsent; TALLERCHIK, V.A., oblastnoy akusher-ginekolog; LEBEDEVA, Ye. N., Vrach; LEVIT, D.O.; SHERYSHEVA, Z.G.; MALENKOVA, N.A.

Cause and prevention of incomplete pregnancy. Sbor. nauch. trud. Ivan. gos. med. inst. no. 28:330-339 1 63 (MIRA 19:1)

1. Iz kafedry akusherstva i ginekologii (ispolnyayushchiy obyazannosti zav. kafedroy-dotsent M.A. Timckhina) Tranovskogo gosudarstvennogo meditsinskogo instituta (rektor-dotsent Ya. M. Romanov) i Ivanovskogo oblastnogo zdravotdela (zav. N.N. Vavulina).

Determining peepage areas in designing drainage ditches. Torf.prom.
35 no.8\$25-27 ' 58.

1. Giprotorf.

(Drainage)

SHABLINSKIY, Vladimir Varfolomeyevich; VAZILO, A.P., inzh., red.; SHERZHUKOV, B.S., inzh., red.; LARIONOV, G.Ye., tekhn.red.

[Hydraulic calculation of canals and small rivers in connection with the draining of peat deposits, bogs, and swampy land]
Gidravlicheskie raschety kanalov i malykh rek pri osushenii torfianykh mestorozhdenii, bolot i zabolochennykh zemel.

Moskva, Gos.energ.izd-vo, 1959. 111 p. (MIRA 12:4)
(Drainage) (Hydraulic engineering)

VAZILO, A.P., ingh.; SHERZHUKOV, B.S., ingh.

Water supply for fire prevention on milled peat fields. Torf.prom.
36 no.1:36 '59. (MIRA 12:3)

1. Giprotorf. (Water supply, Industrial)

SHERZHUKOV, B.S., inzh.

Designing presses for continuous briquetting. Torf.prom.
36 no.6:28-30 '59. (MIRA 13:2)

1. Kalininskiy torfyanoy institut.
(Briquets (fuel)) (Power presses)

Unsteady flow in horizon is in the drainage of seepage. flow peat bogs. iMTF no.3:201-204 S-0 160. (MTRA 14:7)

(Peat bogs)

(Drainage)

SHERZHUKOV, B. S.

Cand Tech Sci - (diss) "Study of problems of the dynamics of ground waters in draining peat deposits taking into account hydrogeological conditions." Moscow, 1961. 22 pp; (Ministry of Higher and Secondary Specialist Education RSFSR, Kalinin Peat Inst); 200 copies; price not given; (KL, 6-61 sup, 228)

ADAMIAN, D.I.; CHERZHULD, B.S.

Determining the water permeability of soils in field conditions. Inch.-fiz. zhur, 4 no.10:71-77 0 '61. (NEW 14:10)

1. Torfyanoy institut, Kalinin. (Soil percelution)

SHERZHUKOV, B.S., inzh.

Approximate solution of some problems in transient filitration by the iteration method. Torf.prom. 38 no.2:7-10 '61. (MIRA 14:3)

1. Kalininskiy torfyanoy institut. (Peat soils)

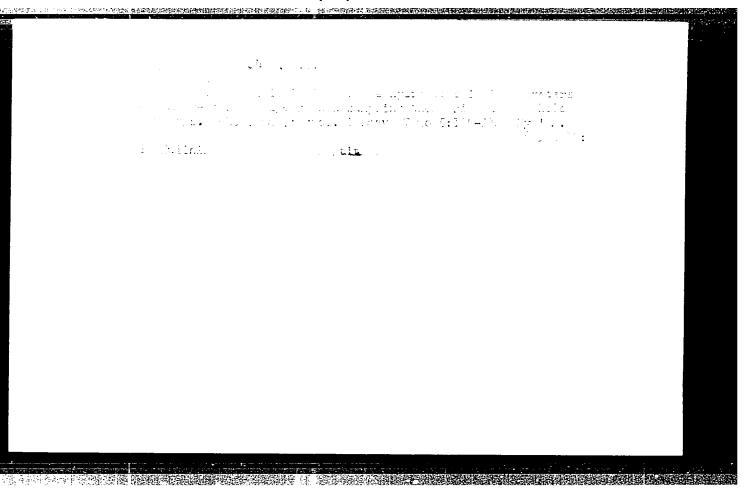
GAMAYUNOV, N.I. (Kalinin); SHERZHUKOV, B.S. (Kalinin)

Reduction of piezometeic pressures in aquifers underlying soils to be drained. PMTF no.1:137-142 Ja-F *62. (MIRA 15:4)

1. Kalininskiy torfyanoy institut.
(Soil percolation) (Drainage)

SOLOPOV, S.G., doktor tekhn.nauk; SHERZHUKOV, B.S., kand.tekh.nauk; DZEKTSER, Ye.S.

Intensive draining of peat bogs. Biul.tekh.ekon.inform.Gos.nauch.eissl.inst.nauch.i tekh.inform. no.11:34-37 '62. (MIRA 15:11) (Peat bogs) (Drainage)



SEMENOV, A.I., kand.tekhn.nauk; SHERZHUKOV, G.Ye., inzh.

Experimental investigation of the loss of prestress in wire-reinforced composite girders. Sbor.trud.IUZHNII no.3:198-208

[59. (MIRA 13:7)

(Girders) (Strains and stresses)

SEMENOV, A.I., kand.tekhn.nauk; RANDOS, P.L., inzh.; SHEVCHENKO, V.Ya., inzh.; SHERZHUKOV, G.Ye., inzh.

Fiber glass reinforcements for concrete construction elements. Sbor.trud.IUZHNII no.3:209-217 '59.

(Glass fibers) (Reinforced concrete)

(Glass fibers) (Reinforced concrete)

ANDREYEV, Grigoriy Yakovlevich; SHERZHUKOV, Geliy Yefimovich; SHEVCHENKO, Valentin Yakovlevich; LEV, Arkadiy L'vovich; SPAVKIN, I.P., ved. red.; KUZNETSOV, P.G., ved. red.; PENGLER, K.I., red.

[Manufacturing and using glass-reinforced plastic pipes; a survey of foreign technology] Proizvodstvo i primenenie stek-loplastikovykh trub; obzor marubezhnoi tekhniki. Moskva, GOSINTI, 1962. 89 p. (Tema 10) (MIRA 17:4)

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SOURCE: Referativny x zhurna!. Khimiya, Abs. 38450

AUTHOR: Andreyev, G. Ya.; Sherzhukov, G. Ye.; Shevchenko, V. Ya.; Dardy*k, Ya. I.

TITLE: New technique and equipment design for the preparation of glass-reinforced

plastic pipe by a continuous method

CITED SOURCE: Nauchn. tr. Khar'kovsk. gorn. In-t, v. 12, 1962, 126-136

TOPIC TAGS: pipe manufacture, plastic pipe, glass reinforced pipe, glass reinforced plastic pipe

ABSTRACT: The essence of the new technique is that layers of longitudinal and transverse-glass fibers, impregnated with a binder during the process, are placed on a small length in the shaping zone of a pitch mandrel. To effect longitudinal movement of the pipe, the mandrel is composed of separate longitudinal sections, forming a cylinder when assembled, and able to move forward and backward. The sections move synchronously in the axial direction and cause the pipe to move along, after which each section is extracted from the pipe to return to its initial position, while the backward motion of the pipe is checked. The use of different variations of the assembly design permits manufacture of pipes with varying wall and 1/2

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thickness (from 0.5 to 1.5 changeable pitch mandrels diameter (75, 100, 125, 15	omm) and a conical outer surensures the production of post, 300 mm) and length (as rens, technical characteristics of its employment are given	equired). The productives, a description of the	ity as-
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TOPIC TAGS: g	lass fiber, rein	forced plastic, tu	De		
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